

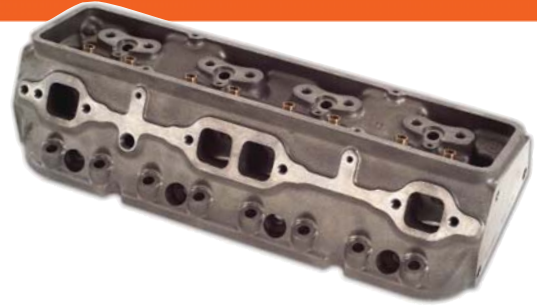


PERFORMANCE CYLINDER HEADS
POWER BY DESIGN™

Bare/As Cast Cylinder Heads

PRO ACTION™ SMALL BLOCK CHEVY

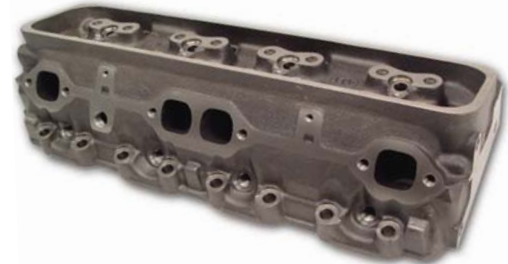
23° Pro Action™ Cylinder Heads deliver exceptional out-of-the-box performance gains for all Small Block Chevrolet applications. Available in aluminum or cast iron, Pro Action™ SBC Heads are the optimum choice for a variety of performance applications, including street rods, muscle cars, and oval track and drag racing. Features include straight or angled spark plug configurations and multi-angled intake and radiused exhaust seats. Pro Action™ Cylinder Heads accept valve spring diameters up to 1.550" and all standard rocker arms and valve train components.



RHS™ PART #	DESCRIPTION	VALVE SIZES/LENGTH	APPLICATION	APPROX. HP
ALUMINUM AS CAST 72cc CHAMBER				
12001	Pro Action™ 23°-180cc Runner-Straight Plug	2.020"/1.600" +.100"	Street Perf. Up To 350c.i.	325
12002	Pro Action™ 23°-180cc Runner-Angle Plug	2.020"/1.600" +.100"	Street Perf. Up To 350c.i.	325
12003	Pro Action™ 23°-200cc Runner-Straight Plug	2.020"/1.600" +.100"	Street Perf./Short Track 327-350c.i.	325-400
12004	Pro Action™ 23°-200cc Runner-Angle Plug	2.020"/1.600" +.100"	Street Perf./Short Track 327-350c.i.	325-400
12005	Pro Action™ 23°-220cc Runner-Straight Plug	2.020"/1.600" +.100"	Max Street Perf./Oval Track/Drag 383-400c.i.	400-550
12006	Pro Action™ 23°-220cc Runner-Angle Plug	2.020"/1.600" +.100"	Max Street Perf./Oval Track/Drag 383-400c.i.	400-550
12007	Pro Action™ 23°-235cc Runner-Straight Plug	2.080"/1.600" +.100"	Race Head Unlimited Oval/Drag 400c.i.	550-650
12008	Pro Action™ 23°-235cc Runner-Angle Plug	2.080"/1.600" +.100"	Race Head Unlimited Oval/Drag 400c.i.	550-650
ALUMINUM AS CAST 64cc CHAMBER				
12022	Pro Action™ 23°-180cc Runner-Straight Plug	2.020"/1.600" +.100"	Street Perf. Up To 350c.i.	325
12023	Pro Action™ 23°-180cc Runner-Angle Plug	2.020"/1.600" +.100"	Street Perf. Up To 350c.i.	325
12024	Pro Action™ 23°-200cc Runner-Straight Plug	2.020"/1.600" +.100"	Street Perf./Short Track 327-350c.i.	325-400
12025	Pro Action™ 23°-200cc Runner-Angle Plug	2.020"/1.600" +.100"	Street Perf./Short Track 327-350c.i.	325-400
12026	Pro Action™ 23°-220cc Runner-Straight Plug	2.020"/1.600" +.100"	Max Street Perf./Oval Track/Drag 383-400c.i.	400-550
12029	Pro Action™ 23°-220cc Runner-Angle Plug	2.020"/1.600" +.100"	Max Street Perf./Oval Track/Drag 383-400c.i.	400-550
12030	Pro Action™ 23°-235cc Runner-Straight Plug	2.080"/1.600" +.100"	Race Head Unlimited Oval/Drag 400c.i.	550-650
12032	Pro Action™ 23°-235cc Runner-Angle Plug	2.080"/1.600" +.100"	Race Head Unlimited Oval/Drag 400c.i.	550-650
CAST IRON AS CAST 72cc CHAMBER				
12301	Pro Action™ 23°-180cc Runner-Straight Plug	2.020"/1.600" +.100"	Street Perf. Up To 350c.i.	325
12302	Pro Action™ 23°-180cc Runner-Angle Plug	2.020"/1.600" +.100"	Street Perf. Up To 350c.i.	325
12303	Pro Action™ 23°-200cc Runner-Straight Plug	2.020"/1.600" +.100"	Street Perf./Short Track 327-350c.i.	325-400
12304	Pro Action™ 23°-200cc Runner-Angle Plug	2.020"/1.600" +.100"	Street Perf./Short Track 327-350c.i.	325-400
12305	Pro Action™ 23°-220cc Runner-Straight Plug	2.020"/1.600" +.100"	Max Street Perf./Oval Track/Drag 383-400c.i.	400-550
12306	Pro Action™ 23°-220cc Runner-Angle Plug	2.020"/1.600" +.100"	Max Street Perf./Oval Track/Drag 383-400c.i.	400-550
12307	Pro Action™ 23°-235cc Runner-Straight Plug	2.080"/1.600" +.100"	Race Head Unlimited Oval/Drag 400c.i.	550-650
12308	Pro Action™ 23°-235cc Runner-Angle Plug	2.080"/1.600" +.100"	Race Head Unlimited Oval/Drag 400c.i.	550-650
CAST IRON AS CAST 64cc CHAMBER				
12317	Pro Action™ 23°-180cc Runner-Straight Plug	2.020"/1.600" +.100"	Street Perf. Up To 350c.i.	325
12318	Pro Action™ 23°-180cc Runner-Angle Plug	2.020"/1.600" +.100"	Street Perf. Up To 350c.i.	325
12319	Pro Action™ 23°-200cc Runner-Straight Plug	2.020"/1.600" +.100"	Street Perf./Short Track 327-350c.i.	325-400
12320	Pro Action™ 23°-200cc Runner-Angle Plug	2.020"/1.600" +.100"	Street Perf./Short Track 327-350c.i.	325-400
12321	Pro Action™ 23°-220cc Runner-Straight Plug	2.020"/1.600" +.100"	Max Street Perf./Oval Track/Drag 383-400c.i.	400-550
12322	Pro Action™ 23°-220cc Runner-Angle Plug	2.020"/1.600" +.100"	Max Street Perf./Oval Track/Drag 383-400c.i.	400-550
12323	Pro Action™ 23°-235cc Runner-Straight Plug	2.080"/1.600" +.100"	Race Head Unlimited Oval/Drag 400c.i.	550-650
12324	Pro Action™ 23°-235cc Runner-Angle Plug	2.080"/1.600" +.100"	Race Head Unlimited Oval/Drag 400c.i.	550-650
CAST IRON AS CAST 50cc CHAMBER				
12333	Pro Action™ 23°-200cc Runner-Straight Plug	2.020"/1.600" +.100"	Street Perf./Short Track 327-350c.i.	325-400
12334	Pro Action™ 23°-200cc Runner-Angle Plug	2.020"/1.600" +.100"	Street Perf./Short Track 327-350c.i.	325-400
12335	Pro Action™ 23°-220cc Runner-Straight Plug	2.020"/1.600" +.100"	Max Street Perf./Oval Track/Drag 383-400c.i.	400-550
12336	Pro Action™ 23°-220cc Runner-Angle Plug	2.020"/1.600" +.100"	Max Street Perf./Oval Track/Drag 383-400c.i.	400-550

PRO TORKER™ SMALL BLOCK CHEVY

The Pro Torker™ SBC cylinder heads are designed for stock replacement to mild street applications. Features include RHS™ close tolerance casting and machining for precise component fit, providing the best in performance and durability. Premium grade cast iron for consistent casting quality and increased resistance to cracking make this a popular choice by the production engine rebuilders. Pro Torker™ SBC heads are available with 67cc or 76cc combustion chambers and 1.940"/1.500" or 2.020"/1.600" valve combinations.



RHS™ PART #	DESCRIPTION	VALVE SIZES/LENGTH	APPLICATION	APPROX. HP
CAST IRON AS CAST 76cc CHAMBER				
12400	Pro Torker™ SBC 76cc Chamber 170cc Runner	1.940"/1.500" Std.	Street Perf. Up To 350c.i.	325
12401	Pro Torker™ SBC 76cc Chamber 170cc Runner	2.020"/1.600" Std.	Street Perf. Up To 350c.i.	325
CAST IRON AS CAST 67cc CHAMBER				
12402	Pro Torker™ SBC 67cc Chamber 170cc Runner	1.940"/1.500" Std.	Street Perf. Up To 350c.i.	325
12403	Pro Torker™ SBC 67cc Chamber 170cc Runner	2.020"/1.600" Std.	Street Perf. Up To 350c.i.	325
CAST IRON AS CAST 64cc CHAMBER				
12407	Pro Torker™ SBC 64cc Chamber 170cc Runner	1.940"/1.500" Std.	Street Perf. Up To 350c.i.	325
12410	Pro Torker™ SBC 64cc Chamber 170cc Runner	2.020"/1.600" Std.	Street Perf. Up To 350c.i.	325

Note: Cylinder head series descriptions found on back cover

Bare/As Cast Cylinder Heads



PRO ELITE™ GM GEN III

As part of the Pro Elite™ series, the new Gen III cylinder heads from RHS™ are fully CNC-machined for consistent quality and superb airflow. Pro Elite™ Gen III Heads have a rolled-over 11° valve angle for increased piston-to-valve clearance, velocity, and atomization over the stock 15° angle and a valve cover rail that has been raised .500" -allowing for higher port roofs and for aftermarket rocker systems to be used with stock valve covers without a spacer. Pro Elite™ Gen III Heads will accept all popular Gen III intake manifolds, including the FAST™ LSX™.

RHS™ PART #	DESCRIPTION	VALVE SIZES/LENGTH	APPLICATION	APPROX. HP
ALUMINUM CNC-MACHINED 62cc CHAMBER				
54210	Pro Elite™ Gen III Alum Full CNC 210cc Runner	2.040"/1.570"	High Street Performance/Strip	550-650
54225	Pro Elite™ Gen III Alum Full CNC 225cc Runner	2.080"/1.600"	High Street Performance/Strip	600-700



PRO ACTION™ BIG BLOCK CHEVY

Winning performance, superior engineering and unmatched quality are the foundations of the RHS™ legacy and the 24° RHS™ Big Block Chevy heads have all of that and more. RHS™ BBC heads are a tremendous performer for Chevy Big Block-powered street, drag race and powerboat applications. In addition, the RHS™ BBC head is available in aluminum or a cast iron version for racers that run "iron only" classes. Regardless of material choice, RHS™ BBC heads offer more features, higher flow characteristics and better finishing quality – ultimately yielding more hp for your Big Block Chevy!

RHS™ PART #	DESCRIPTION	VALVE SIZES/LENGTH	APPLICATION	APPROX. HP
ALUMINUM AS CAST 119cc CHAMBER				
11001	Pro Action™ BBC 24°-320cc Runner	2.250" +.250"/1.880" +.100"	Street Performance	800-850
11002	Pro Action™ BBC 24°-360cc Runner	2.300" +.250"/1.880" +.100"	High Street Performance/Strip	850-1000
CAST IRON AS CAST 119cc CHAMBER				
11301	Pro Action™ BBC 24°-320cc Runner	2.250" +.250"/1.880" +.100"	Street Performance	800-850
11302	Pro Action™ BBC 24°-360cc Runner	2.300" +.250"/1.880" +.100"	High Street Performance/Strip	850-1000



PRO ACTION™ SMALL BLOCK FORD WINDSOR

RHS™ Pro Action™ Cylinder Heads are now available for Ford 289-351W and 5.0-liter applications. Available in either cast iron or aluminum and in a variety of intake runner and combustion chamber volumes, Pro Action™ Heads from RHS™ are the cylinder head of choice for a variety of uses from street rods and muscle cars, to oval track and drag racing. With a long list of desirable standard features, superb design quality, and patented Clean Cast Technology™, Pro Action™ Cylinder Heads for Small Block Ford are the race winner's choice.

RHS™ PART #	DESCRIPTION	VALVE SIZES/LENGTH	APPLICATION	APPROX. HP
ALUMINUM AS CAST 64cc CHAMBER				
35001	Pro Action™ SBF-180cc Runner	2.020"/1.600" +.100"	Street 302-351c.i.	325-400
35002	Pro Action™ SBF-200cc Runner	2.020"/1.600" +.100"	High RPM Street/Race	400-550
35003	Pro Action™ SBF-215cc Runner	2.080"/1.600" +.100"	High Performance 347-421c.i.	550-650
ALUMINUM AS CAST 58cc CHAMBER				
35004	Pro Action™ SBF-180cc Runner	2.020"/1.600" +.100"	Street 302-351c.i.	325-400
35005	Pro Action™ SBF-200cc Runner	2.020"/1.600" +.100"	High RPM Street/Race	400-550
35006	Pro Action™ SBF-215cc Runner	2.080"/1.600" +.100"	High Performance 347-421c.i.	550-650
CAST IRON AS CAST 64cc CHAMBER				
35301	Pro Action™ SBF-180cc Runner	2.020"/1.600" +.100"	Street 302-351c.i.	325-400
35302	Pro Action™ SBF-200cc Runner	2.020"/1.600" +.100"	High RPM Street/Race	400-550
35303	Pro Action™ SBF-215cc Runner	2.080"/1.600" +.100"	High Performance 347-421c.i.	550-650
CAST IRON AS CAST 58cc CHAMBER				
35304	Pro Action™ SBF-180cc Runner	2.020"/1.600" +.100"	Street 302-351c.i.	325-400
35305	Pro Action™ SBF-200cc Runner	2.020"/1.600" +.100"	High RPM Street/Race	400-550
35306	Pro Action™ SBF-215cc Runner	2.080"/1.600" +.100"	High Performance 347-421c.i.	550-650

Note: Cylinder head series descriptions found on back cover

Assembled Cylinder Heads

PART #	DESCRIPTION	CHAMBER VOLUME CC	SPARK PLUG	BARE HEAD PART #	MAX LIFT	INTAKE VALVE PART #	INTAKE VALVE SIZE
PRO ACTION™ CHEVROLET SMALL BLOCK CYLINDER HEAD ASSEMBLIES - ALUMINUM							
12001-01	SBC 180cc Alum Assem. For Flat Tappet	72cc	Straight	12001	0.560"	6001	2.020" X 11/32" +.100" Long
12001-02	SBC 180cc Alum Assem. For Hyd. Roller	72cc	Straight	12001	0.600"	6001	2.020" X 11/32" +.100" Long
12002-01	SBC 180cc Alum Assem. For Flat Tappet	72cc	Angle	12002	0.560"	6001	2.020" X 11/32" +.100" Long
12002-02	SBC 180cc Alum Assem. For Hyd. Roller	72cc	Angle	12002	0.600"	6001	2.020" X 11/32" +.100" Long
12003-01	SBC 200cc Alum Assem. For Flat Tappet	72cc	Straight	12003	0.560"	6001	2.020" X 11/32" +.100" Long
12003-02	SBC 200cc Alum Assem. For Hyd. Roller	72cc	Straight	12003	0.600"	6001	2.020" X 11/32" +.100" Long
12004-01	SBC 200cc Alum Assem. For Flat Tappet	72cc	Angle	12004	0.560"	6001	2.020" X 11/32" +.100" Long
12004-02	SBC 200cc Alum Assem. For Hyd. Roller	72cc	Angle	12004	0.600"	6001	2.020" X 11/32" +.100" Long
12005-01	SBC 220cc Alum Assem. For Flat Tappet	72cc	Straight	12005	0.560"	6001	2.020" X 11/32" +.100" Long
12005-02	SBC 220cc Alum Assem. For Hyd. Roller	72cc	Straight	12005	0.600"	6001	2.020" X 11/32" +.100" Long
12006-01	SBC 220cc Alum Assem. For Flat Tappet	72cc	Angle	12006	0.560"	6001	2.020" X 11/32" +.100" Long
12006-02	SBC 220cc Alum Assem. For Hyd. Roller	72cc	Angle	12006	0.600"	6001	2.020" X 11/32" +.100" Long
12007-01	SBC 235cc Alum Assem. For Flat Tappet	72cc	Straight	12007	0.560"	6003	2.080" X 11/32" +.100" Long
12007-02	SBC 235cc Alum Assem. For Hyd. Roller	72cc	Straight	12007	0.600"	6003	2.080" X 11/32" +.100" Long
12008-01	SBC 235cc Alum Assem. For Flat Tappet	72cc	Angle	12008	0.560"	6003	2.080" X 11/32" +.100" Long
12008-02	SBC 235cc Alum Assem. For Hyd. Roller	72cc	Angle	12008	0.600"	6003	2.080" X 11/32" +.100" Long
12022-01	SBC 180cc Alum Assem. For Flat Tappet	64cc	Straight	12022	0.560"	6001	2.020" X 11/32" +.100" Long
12022-02	SBC 180cc Alum Assem. For Hyd. Roller	64cc	Straight	12022	0.600"	6001	2.020" X 11/32" +.100" Long
12023-01	SBC 180cc Alum Assem. For Flat Tappet	64cc	Angle	12023	0.560"	6001	2.020" X 11/32" +.100" Long
12023-02	SBC 180cc Alum Assem. For Hyd. Roller	64cc	Angle	12023	0.600"	6001	2.020" X 11/32" +.100" Long
12024-01	SBC 200cc Alum Assem. For Flat Tappet	64cc	Straight	12024	0.560"	6001	2.020" X 11/32" +.100" Long
12024-02	SBC 200cc Alum Assem. For Hyd. Roller	64cc	Straight	12024	0.600"	6001	2.020" X 11/32" +.100" Long
12025-01	SBC 200cc Alum Assem. For Flat Tappet	64cc	Angle	12025	0.560"	6001	2.020" X 11/32" +.100" Long
12025-02	SBC 200cc Alum Assem. For Hyd. Roller	64cc	Angle	12025	0.600"	6001	2.020" X 11/32" +.100" Long
12026-01	SBC 220cc Alum Assem. For Flat Tappet	64cc	Straight	12026	0.560"	6001	2.020" X 11/32" +.100" Long
12026-02	SBC 220cc Alum Assem. For Hyd. Roller	64cc	Straight	12026	0.600"	6001	2.020" X 11/32" +.100" Long
12029-01	SBC 220cc Alum Assem. For Flat Tappet	64cc	Angle	12029	0.560"	6001	2.020" X 11/32" +.100" Long
12029-02	SBC 220cc Alum Assem. For Hyd. Roller	64cc	Angle	12029	0.600"	6001	2.020" X 11/32" +.100" Long
12030-01	SBC 235cc Alum Assem. For Flat Tappet	64cc	Straight	12030	0.560"	6003	2.080" X 11/32" +.100" Long
12030-02	SBC 235cc Alum Assem. For Hyd. Roller	64cc	Straight	12030	0.600"	6003	2.080" X 11/32" +.100" Long
12032-01	SBC 235cc Alum Assem. For Flat Tappet	64cc	Angle	12032	0.560"	6003	2.080" X 11/32" +.100" Long
12032-02	SBC 235cc Alum Assem. For Hyd. Roller	64cc	Angle	12032	0.600"	6003	2.080" X 11/32" +.100" Long
PRO ACTION™ CHEVROLET SMALL BLOCK CYLINDER HEAD ASSEMBLIES - CAST IRON							
12301-01	SBC 180cc Iron Assem. For Flat Tappet	72cc	Straight	12301	0.560"	6001	2.020" X 11/32" +.100" Long
12301-02	SBC 180cc Iron Assem. For Hyd. Roller	72cc	Straight	12301	0.600"	6001	2.020" X 11/32" +.100" Long
12302-01	SBC 180cc Iron Assem. For Flat Tappet	72cc	Angle	12302	0.560"	6001	2.020" X 11/32" +.100" Long
12302-02	SBC 180cc Iron Assem. For Hyd. Roller	72cc	Angle	12302	0.600"	6001	2.020" X 11/32" +.100" Long
12303-01	SBC 200cc Iron Assem. For Flat Tappet	72cc	Straight	12303	0.560"	6001	2.020" X 11/32" +.100" Long
12303-02	SBC 200cc Iron Assem. For Hyd. Roller	72cc	Straight	12303	0.600"	6001	2.020" X 11/32" +.100" Long
12304-01	SBC 200cc Iron Assem. For Flat Tappet	72cc	Angle	12304	0.560"	6001	2.020" X 11/32" +.100" Long
12304-02	SBC 200cc Iron Assem. For Hyd. Roller	72cc	Angle	12304	0.600"	6001	2.020" X 11/32" +.100" Long
12305-01	SBC 220cc Iron Assem. For Flat Tappet	72cc	Straight	12305	0.560"	6001	2.020" X 11/32" +.100" Long
12305-02	SBC 220cc Iron Assem. For Hyd. Roller	72cc	Straight	12305	0.600"	6001	2.020" X 11/32" +.100" Long
12306-01	SBC 220cc Iron Assem. For Flat Tappet	72cc	Angle	12306	0.560"	6001	2.020" X 11/32" +.100" Long
12306-02	SBC 220cc Iron Assem. For Hyd. Roller	72cc	Angle	12306	0.600"	6001	2.020" X 11/32" +.100" Long
12307-01	SBC 235cc Iron Assem. For Flat Tappet	72cc	Straight	12307	0.560"	6003	2.080" X 11/32" +.100" Long
12307-02	SBC 235cc Iron Assem. For Hyd. Roller	72cc	Straight	12307	0.600"	6003	2.080" X 11/32" +.100" Long
12308-01	SBC 235cc Iron Assem. For Flat Tappet	72cc	Angle	12308	0.560"	6003	2.080" X 11/32" +.100" Long
12308-02	SBC 235cc Iron Assem. For Hyd. Roller	72cc	Angle	12308	0.600"	6003	2.080" X 11/32" +.100" Long
12317-01	SBC 180cc Iron Assem. For Flat Tappet	64cc	Straight	12317	0.560"	6001	2.020" X 11/32" +.100" Long
12317-02	SBC 180cc Iron Assem. For Hyd. Roller	64cc	Straight	12317	0.600"	6001	2.020" X 11/32" +.100" Long
12318-01	SBC 180cc Iron Assem. For Flat Tappet	64cc	Angle	12318	0.560"	6001	2.020" X 11/32" +.100" Long
12318-02	SBC 180cc Iron Assem. For Hyd. Roller	64cc	Angle	12318	0.600"	6001	2.020" X 11/32" +.100" Long
12319-01	SBC 200cc Iron Assem. For Flat Tappet	64cc	Straight	12319	0.560"	6001	2.020" X 11/32" +.100" Long
12319-02	SBC 200cc Iron Assem. For Hyd. Roller	64cc	Straight	12319	0.600"	6001	2.020" X 11/32" +.100" Long
12320-01	SBC 200cc Iron Assem. For Flat Tappet	64cc	Angle	12320	0.560"	6001	2.020" X 11/32" +.100" Long
12320-02	SBC 200cc Iron Assem. For Hyd. Roller	64cc	Angle	12320	0.600"	6001	2.020" X 11/32" +.100" Long
12321-01	SBC 220cc Iron Assem. For Flat Tappet	64cc	Straight	12321	0.560"	6001	2.020" X 11/32" +.100" Long
12321-02	SBC 220cc Iron Assem. For Hyd. Roller	64cc	Straight	12321	0.600"	6001	2.020" X 11/32" +.100" Long
12322-01	SBC 220cc Iron Assem. For Flat Tappet	64cc	Angle	12322	0.560"	6001	2.020" X 11/32" +.100" Long
12322-02	SBC 220cc Iron Assem. For Hyd. Roller	64cc	Angle	12322	0.600"	6001	2.020" X 11/32" +.100" Long
12323-01	SBC 235cc Iron Assem. For Flat Tappet	64cc	Straight	12323	0.560"	6003	2.080" X 11/32" +.100" Long

Note: Cylinder head series descriptions found on back cover

Assembled Cylinder Heads

PART #	DESCRIPTION	CHAMBER VOLUME CC	SPARK PLUG	BARE HEAD PART #	MAX LIFT	INTAKE VALVE PART #	INTAKE VALVE SIZE
PRO ACTION™ CHEVROLET SMALL BLOCK CYLINDER HEAD ASSEMBLIES - CAST IRON (CONT.)							
12323-02	SBC 235cc Iron Assem. For Hyd. Roller	64cc	Straight	12323	0.600"	6003	2.080" X 11/32" +.100" Long
12324-01	SBC 235cc Iron Assem. For Flat Tappet	64cc	Angle	12324	0.560"	6003	2.080" X 11/32" +.100" Long
12324-02	SBC 235cc Iron Assem. For Hyd. Roller	64cc	Angle	12324	0.600"	6003	2.080" X 11/32" +.100" Long
12333-01	SBC 200cc Iron Assem. For Flat Tappet	50cc	Straight	12333	0.560"	6001	2.020" X 11/32" +.100" Long
12333-02	SBC 200cc Iron Assem. For Hyd. Roller	50cc	Straight	12333	0.600"	6001	2.020" X 11/32" +.100" Long
12334-01	SBC 200cc Iron Assem. For Flat Tappet	50cc	Angle	12334	0.560"	6001	2.020" X 11/32" +.100" Long
12334-02	SBC 200cc Iron Assem. For Hyd. Roller	50cc	Angle	12334	0.600"	6001	2.020" X 11/32" +.100" Long
12335-01	SBC 220cc Iron Assem. For Flat Tappet	50cc	Straight	12335	0.560"	6001	2.020" X 11/32" +.100" Long
12335-02	SBC 220cc Iron Assem. For Hyd. Roller	50cc	Straight	12335	0.600"	6001	2.020" X 11/32" +.100" Long
12336-01	SBC 220cc Iron Assem. For Flat Tappet	50cc	Angle	12336	0.560"	6001	2.020" X 11/32" +.100" Long
12336-02	SBC 220cc Iron Assem. For Hyd. Roller	50cc	Angle	12336	0.600"	6001	2.020" X 11/32" +.100" Long
12410-01	SBC 170cc Vortec Iron HP Flat Tappet	64cc	Straight	12410	0.560"	6001	2.020" X 11/32" +.100" Long
12410-02	SBC 170cc Vortec Iron HP Hyd. Roller	64cc	Straight	12410	0.600"	6001	2.020" X 11/32" +.100" Long
PRO ELITE™ GM GEN III (LSI, -2, -6) CYLINDER HEAD ASSEMBLIES - ALUMINUM							
54210-02	Gen III 210cc CNC Assem. For Hyd. Roller	62cc	Angle	54210	0.600"	6052	2.040" X 8mm 5.450" Long
54210-05	Gen III 210cc CNC Assem. For Hyd. Roller	62cc	Angle	54210	0.650"	6052	2.040" X 8mm 5.450" Long
54210-06	Gen III 210cc CNC Assem. For Solid Roller	62cc	Angle	54210	0.750"	6052	2.040" X 8mm 5.450" Long
54225-02	Gen III 225cc CNC Assem. For Hyd. Roller	62cc	Angle	54225	0.600"	6051	2.080" X 8mm 5.450" Long
54225-05	Gen III 225cc CNC Assem. For Hyd. Roller	62cc	Angle	54225	0.650"	6051	2.080" X 8mm 5.450" Long
54225-06	Gen III 225cc CNC Assem. For Solid Roller	62cc	Angle	54225	0.750"	6051	2.080" X 8mm 5.450" Long
PRO ACTION™ CHEVROLET BIG BLOCK CYLINDER HEAD ASSEMBLIES - ALUMINUM							
11001-02	BBC 320cc Alum Assem. For Hyd. Roller	119cc	Angle	11001	0.600"	6022	2.250" X 11/32" +.250" Long
11001-03	BBC 320cc Alum Assem. For Mech. Roller	119cc	Angle	11001	0.750"	6022	2.250" X 11/32" +.250" Long
11002-02	BBC 360cc Alum Assem. For Hyd. Roller	119cc	Angle	11002	0.600"	6021	2.300" X 11/32" +.250" Long
11002-03	BBC 360cc Alum Assem. For Mech. Roller	119cc	Angle	11002	0.750"	6021	2.300" X 11/32" +.250" Long
PRO ACTION™ CHEVROLET BIG BLOCK CYLINDER HEAD ASSEMBLIES - CAST IRON							
11301-02	BBC 320cc Iron Assem. For Hyd. Roller	119cc	Angle	11301	0.600"	6022	2.250" X 11/32" +.250" Long
11301-03	BBC 320cc Iron Assem. For Mech. Roller	119cc	Angle	11301	0.750"	6022	2.250" X 11/32" +.250" Long
11302-02	BBC 360cc Iron Assem. For Hyd. Roller	119cc	Angle	11302	0.600"	6021	2.300" X 11/32" +.250" Long
11302-03	BBC 360cc Iron Assem. For Mech. Roller	119cc	Angle	11302	0.750"	6021	2.300" X 11/32" +.250" Long
PRO ACTION™ FORD SMALL BLOCK CYLINDER HEAD ASSEMBLIES - ALUMINUM							
35001-01	SBF 180cc Alum Assem. For Flat Tappet	64cc	Angle	35001	0.560"	6001	2.020" X 11/32" +.100" Long
35001-02	SBF 180cc Alum Assem. For Hyd. Roller	64cc	Angle	35001	0.600"	6001	2.020" X 11/32" +.100" Long
35002-01	SBF 200cc Alum Assem. For Flat Tappet	64cc	Angle	35002	0.560"	6001	2.020" X 11/32" +.100" Long
35002-02	SBF 200cc Alum Assem. For Hyd. Roller	64cc	Angle	35002	0.600"	6001	2.020" X 11/32" +.100" Long
35003-01	SBF 215cc Alum Assem. For Flat Tappet	64cc	Angle	35003	0.560"	6003	2.080" X 11/32" +.100" Long
35003-02	SBF 215cc Alum Assem. For Hyd. Roller	64cc	Angle	35003	0.600"	6003	2.080" X 11/32" +.100" Long
35004-01	SBF 180cc Alum Assem. For Flat Tappet	58cc	Angle	35004	0.560"	6001	2.020" X 11/32" +.100" Long
35004-02	SBF 180cc Alum Assem. For Hyd. Roller	58cc	Angle	35004	0.600"	6001	2.020" X 11/32" +.100" Long
35005-01	SBF 200cc Alum Assem. For Flat Tappet	58cc	Angle	35005	0.560"	6001	2.020" X 11/32" +.100" Long
35005-02	SBF 200cc Alum Assem. For Hyd. Roller	58cc	Angle	35005	0.600"	6001	2.020" X 11/32" +.100" Long
35006-01	SBF 215cc Alum Assem. For Flat Tappet	58cc	Angle	35006	0.560"	6003	2.080" X 11/32" +.100" Long
35006-02	SBF 215cc Alum Assem. For Hyd. Roller	58cc	Angle	35006	0.600"	6003	2.080" X 11/32" +.100" Long
PRO ACTION™ FORD SMALL BLOCK CYLINDER HEAD ASSEMBLIES - CAST IRON							
35301-01	SBF 180cc Iron Assem. For Flat Tappet	64cc	Angle	35301	0.560"	6001	2.020" X 11/32" +.100" Long
35301-02	SBF 180cc Iron Assem. For Hyd. Roller	64cc	Angle	35301	0.600"	6001	2.020" X 11/32" +.100" Long
35302-01	SBF 200cc Iron Assem. For Flat Tappet	64cc	Angle	35302	0.560"	6001	2.020" X 11/32" +.100" Long
35302-02	SBF 200cc Iron Assem. For Hyd. Roller	64cc	Angle	35302	0.600"	6001	2.020" X 11/32" +.100" Long
35303-01	SBF 215cc Iron Assem. For Flat Tappet	64cc	Angle	35303	0.560"	6003	2.080" X 11/32" +.100" Long
35303-02	SBF 215cc Iron Assem. For Hyd. Roller	64cc	Angle	35303	0.600"	6003	2.080" X 11/32" +.100" Long
35304-01	SBF 180cc Iron Assem. For Flat Tappet	58cc	Angle	35304	0.560"	6001	2.020" X 11/32" +.100" Long
35304-02	SBF 180cc Iron Assem. For Hyd. Roller	58cc	Angle	35304	0.600"	6001	2.020" X 11/32" +.100" Long
35305-01	SBF 200cc Iron Assem. For Flat Tappet	58cc	Angle	35305	0.560"	6001	2.020" X 11/32" +.100" Long
35305-02	SBF 200cc Iron Assem. For Hyd. Roller	58cc	Angle	35305	0.600"	6001	2.020" X 11/32" +.100" Long
35306-01	SBF 215cc Iron Assem. For Flat Tappet	58cc	Angle	35306	0.560"	6003	2.080" X 11/32" +.100" Long
35306-02	SBF 215cc Iron Assem. For Hyd. Roller	58cc	Angle	35306	0.600"	6003	2.080" X 11/32" +.100" Long



EVERY RHS™ ASSEMBLED CYLINDER HEAD FEATURES PREMIUM-QUALITY COMP CAMS® VALVE TRAIN COMPONENTS; TWO GREAT PERFORMANCE BRANDS JOINING FORCES TO CREATE POWER BY DESIGN™.

Winning performance, superior engineering, and unmatched quality forms the foundation of the COMP Performance Group™. RHS™ cylinder heads are the product of that foundation and the answer to your need for superior quality and better performing aftermarket cylinder heads. From initial concept to final packaging, every RHS™ cylinder head model is designed, engineered and manufactured to deliver unrivaled “Power By Design™”.

All RHS™ cylinder head models feature Clean Cast Technology™, a revolutionary new process that ensures that your new cylinder heads will be free of casting flaws and the need for expensive finish machining prior to use, and that they will outflow the competition - right out of the box. With this exclusive technology, RHS™ cylinder heads have a uniformity of runner volume, port to combustion chamber transition and water jacket dimensions that are far superior to cylinder heads manufactured using traditional casting methods.

RHS™ cylinder heads are available in 2 basic configurations: unassembled or “as cast” and fully assembled using industry-leading COMP Cams™ valve train components. So if you’re looking for the cylinder head that outperforms the rest, look no further than RHS™, the only cylinder head on the market that will give you “Power by Design™” - right out of the box!



Cylinder Head Series

Pro Torker™

The RHS™ Pro Torker™ series of cast iron cylinder heads is designed specifically for stock replacement and mild street performance applications. RHS™ Pro Torker™ Heads utilize the exclusive Clean Cast Technology™ that delivers the industry’s tightest casting and machining tolerances for enhanced performance, exact component fit & maximum durability.

- Stock replacement & mild street performance applications
- Superior cast iron core material for consistency & durability
- Clean Cast Technology™ delivers enhanced airflow & performance

Pro Action™

Pro Action™ Cylinder Heads, the cornerstone of the RHS™ line, are the right choice for a variety of serious performance applications, including street rods, muscle cars, drag racing, oval track racing and marine. Available in aluminum or cast iron, Pro Action™ Heads deliver more features, higher flow characteristics and better finish quality than other competitive brands.

- Hardcore street, race & marine performance applications
- Available in aluminum & cast iron, with a variety of runner, chamber and machining options
- Enhanced features & superior quality; proven to out-perform the competition

Pro Elite™

The RHS™ Pro Elite™ Series Cylinder Heads are designed for absolute maximum performance. Utilizing innovative design engineering, advanced machining & exclusive production methods, RHS™ redefines the limits of conventional cylinder head performance with their Pro Elite™ line.

- Extreme performance & race application cylinder head series
- Innovative designs & advanced CNC-machining for specialized applications & engine combinations
- Maximum cylinder head airflow & performance gains; the standards by which all others are judged



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