



SERIES: PRO ACTION™

DESCRIPTION: 20° Small Block Ford Cylinder Heads; Cast Iron Or Aluminum; Bare Or Fully Assembled; Flat Tappet & Hydraulic Roller Assemblies Available

APPLICATION: 289-421c.i. Recommended Street Performance/Drag Racing/Circle Track Racing

VALVE GUIDES: Premium Bronze Material

SPARK PLUGS: Aluminum: 14mm Thread, .750" Reach, Gasketed – Cast Iron: 14mm Thread, .460" Reach, Tapered



RHS® Uses Only Premium Components

PRO ACTION™ 20°

Cast Iron Or Aluminum Cylinder Heads

Small Block Ford



Custom Assemblies Are Available. Call For Information.

The Small Block Windsor and 5.0-liter engines are two of the most popular engine designs in the history of Ford technology. And now, RHS® has developed an impressive head series to provide Small Block Ford engines with increased airflow and horsepower – no porting or modifications needed. RHS® Pro Action™ Small Block Ford Cylinder Heads include more standard features than any Ford head in the industry, including premium bronze valve guides for extended valve sealing and durability. With a host of runner and chamber sizes to meet various performance needs, these heads are truly the race winner's choice.



- **Designed for Small Block Ford 289-351 Windsor & 5.0-liter engines; compatible with all OEM & aftermarket components**
- **Smaller valve package allows usage without piston modification**
- **Dual exhaust bolt pattern fits both stock manifold & large tube headers**
- **Clean Cast Technology™ provides better casting quality for minimized airflow restriction & improved airflow efficiency**

ASSEMBLED HEADS

Assembled Part #	Material	Runners	Chambers	Spark Plug	Valves		Valve Train	Max Lift	Bare Head Part #
					In.	Ex.			
SMALL BLOCK FORD - PRO ACTION™ 20° CYLINDER HEADS, CAST IRON									
35304-01	Cast Iron	180cc	58cc	Angle	2.020"	1.600"	Flat Tappet	.560"	35304
35304-02	Cast Iron	180cc	58cc	Angle	2.020"	1.600"	Hyd. Roller	.600"	35304
35301-01	Cast Iron	180cc	64cc	Angle	2.020"	1.600"	Flat Tappet	.560"	35301
35301-02	Cast Iron	180cc	64cc	Angle	2.020"	1.600"	Hyd. Roller	.600"	35301
35305-01	Cast Iron	200cc	58cc	Angle	2.020"	1.600"	Flat Tappet	.560"	35305
35305-02	Cast Iron	200cc	58cc	Angle	2.020"	1.600"	Hyd. Roller	.600"	35305
35302-01	Cast Iron	200cc	64cc	Angle	2.020"	1.600"	Flat Tappet	.560"	35302
35302-02	Cast Iron	200cc	64cc	Angle	2.020"	1.600"	Hyd. Roller	.600"	35302
35306-01	Cast Iron	215cc	58cc	Angle	2.080"	1.600"	Flat Tappet	.560"	35306
35306-02	Cast Iron	215cc	58cc	Angle	2.080"	1.600"	Hyd. Roller	.600"	35306
35303-01	Cast Iron	215cc	64cc	Angle	2.080"	1.600"	Flat Tappet	.560"	35303
35303-02	Cast Iron	215cc	64cc	Angle	2.080"	1.600"	Hyd. Roller	.600"	35303

*.100" Long Intake & Exhaust Valve Length

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