



PRO TORKER™ VORTEC

Cast Iron Cylinder Heads

GM Vortec

SERIES: PRO TORKER™

DESCRIPTION: 23° Small Block Chevy Vortec Cylinder Heads; Cast Iron; Straight Plug; Bare Or Fully Assembled; Flat Tappet & Hydraulic Roller Assemblies Available (#12410); Center-Bolt Valve Cover Provisions

APPLICATION: 327-383c.i. Recommended Street Performance/Iron-Mandated Circle Track Racing Classes

VALVE GUIDES: #12407 Integral Cast Iron, #12410 Premium Bronze Material

SPARK PLUGS: 14mm Thread, .708" Reach, Tapered Seat

ASSEMBLIES INCLUDE: Stainless Steel Valves, Valve Springs, Retainers, Valve Locks, Guide Plates, Rocker Studs & Valve Seals



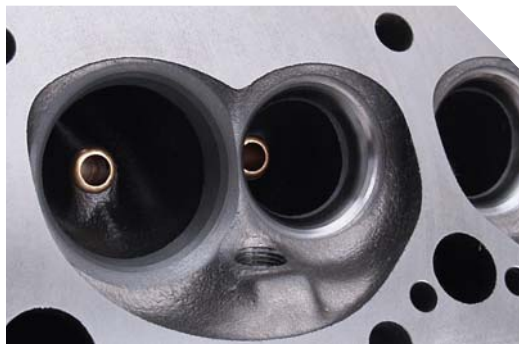
RHS® Uses Only Premium Components



Dual bolt pattern (4 and 6-bolt) allows compatibility with both early-style SBC and GM Vortec intake manifolds.

Touring auctions and digging through junkyards for a good set of Vortec heads can get old. Pro Torker™ Vortec Heads are designed as a stock replacement for the popular GM 906 casting but flow far better and are much more powerful. RHS® patented Clean Cast Technology™ and close tolerance machining provide exceptional finish quality for superior performance and reliability, and the revised water jacket design helps prevent cracking commonly found in GM 906 factory castings. And when you add up the money you spend repairing and machining factory heads, these heads actually save you money – giving you maximum power for your performance dollar.

- Made from quality cast iron using patented Clean Cast Technology™ for racing classes where iron heads are required
- Standard features include hardened radius exhaust seats, multi-angle intake seats & “Fast Burn” combustion chambers
- Equipped with 1.550" valve spring seats & valve guides to avoid retainer-to-guide clearance issues when used with high lift camshafts
- Available “as-cast” or assembled (#12410) with COMP Cams® components; 170cc intake runner sizes & 64cc combustion chambers



BARE HEADS

Part #	Description	Runner	Chamber	Spark Plugs	Valve Size		Application
					In.	Ex.	
GM VORTEC - PRO TORKER™ CYLINDER HEADS, CAST IRON							
12407	Pro Torker™ 23° GM Vortec	170cc	64cc	Straight	1.940" Stock Length	1.500" Stock Length	327-350c.i.
12410*	Pro Torker™ 23° GM Vortec	170cc	64cc	Straight	2.020" + .100" Long	1.600" + .100" Long	327-383c.i.

ASSEMBLED HEADS

Assembled Part #	Material	Runners	Chambers	Spark Plugs	Valves		Valve Train	Max Lift	Bare Head Part #
					In.	Ex.			
GM VORTEC - PRO TORKER™ CYLINDER HEADS, CAST IRON									
12410-01	Cast Iron	170cc	64cc	Straight	2.020"	1.600"	Flat Tappet	.560"	12410
12410-02	Cast Iron	170cc	64cc	Straight	2.020"	1.600"	Hyd. Roller	.600"	12410

* .100" Long Valve Length